

Prepared by:-	Mark Dalley	Approved by:-	Matthew Hughes	Date: 18/10/12
REV NO:- 002				
ECO:- 3942				

OPERATION

Screw the hose end male half coupling into the female half coupling on the cutter hand tight only.

Raise the Chain Cutter guard assembly **A** and position chain between blades for cutting**. Lower guard assembly and lock position with guard locking pin entered through guard pivot spindle into cutter body.

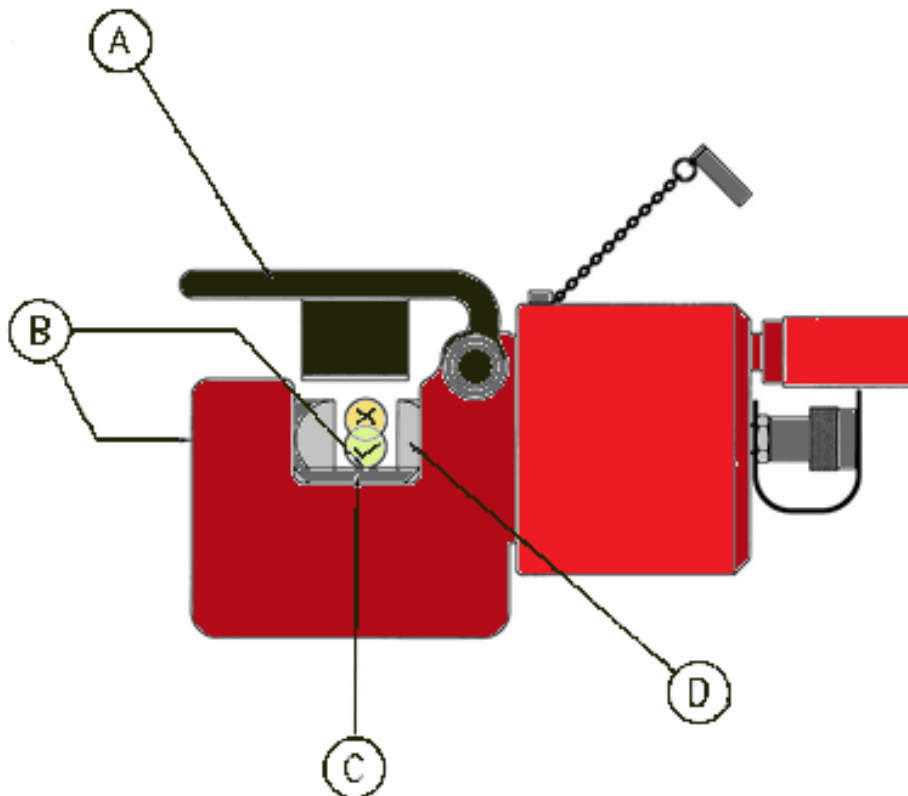
** It is essential that chain links are positioned **ON** the blade alignment plate as illustrated. Higher positioning causes off centre/side loading, which could lead to upper blade damage.

ADDITIONAL GUIDELINES

If chain cutting is not achieved when pump movement is exhausted, this indicates a shortage of hydraulic oil, or blunt blades.

Withdrawal of blunt or broken blades is achieved by removal of 2 screws **B** and blade alignment plate **C**. This will allow the static blade to be forced out by a punch inserted through the rear cavity. To remove the moving blade **D** use a pair of grips to hold blade in position whilst retracting piston.

Replacement blades can be fitted by hand followed by re-positioning of blade alignment plate and screws. Initial cutting will ensure the re-seating of the moving blades.



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