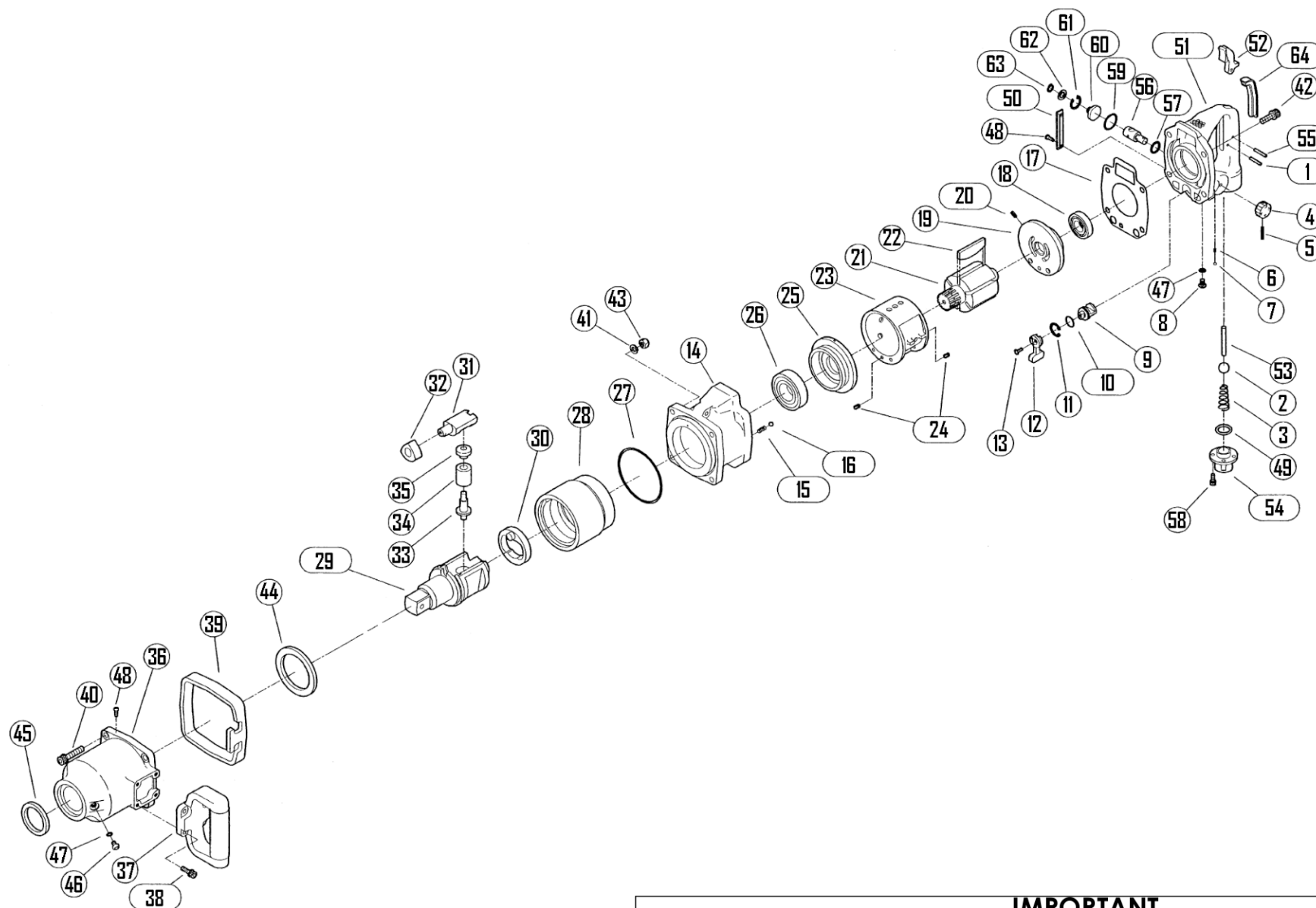




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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NO	DESCRIPTION	QTY	ITEM NO.	PART NO	DESCRIPTION	QTY
1	X	Spring Pin	1	33	IW25B-37	Plunger A	1
2	X	Throttle Valve	1	34	X	Spring	1
3	X	Throttle Spring	1	35	IW25B-39	Plunger B	1
4	IW25B-04	Regulator Knob	1	36	IW25B-40	Impact Housing C.P.	1
5	X	Pin	1	37	IW25B-41	Dead Handle C.P.	1
6	X	Knock Spring	1	38	X	Bolt	4
7	X	Steel Ball	1	39	X	Front Rubber Protector	1
8	X	Screw	1	40	X	Bolt	4
9	IW25B-13	Reverse Valve	1	41	X	Washer	4
10	X	O-Ring	1	42	X	Bolt	4
11	X	Retainer	1	43	X	Lock Nut	4
12	IW25B-16	Reverse Lever	1	44	IW25B-48	Bushing	1
13	X	Screw	1	45	X	Oil Seal	1
14	IW25B-18	Motor Case C.P.	1	46	X	Screw	1
15	X	Knock Spring	1	47	X	O-Ring	2
16	X	Steel Ball	1	48	X	Tapping Screw	4
17	X	Motor Gasket	1	49	X	O-Ring	1
18	X	Bearing	1	50	X	Rear Rubber Protector	1
19	IW25B-23	Rear End Plate	1	51	IW25B-56A	Handle C.P.(Pt)Front Exhaust	1
20	X	Spring Pin	1	52	IW25B-57	Throttle Lever	1
21	IW25B-25	Rotor	1	53	X	Throttle Valve Pin	1
22	X	Rotor Blade	6	54	IW38B-52	Inlet Bushing(Pt)	1
23	IW25B-27	Cylinder	1	55	X	Pin	1
24	X	Pin	2	56	IW25B-61	Regulator Valve	1
25	IW25B-29	Front End Plate	1	57	X	O-Ring	1
26	X	Bearing	1	58	X	Bolt	4
27	X	O-Ring	1	59	X	O-Ring	1
28	IW25B-32	Hammer Wheel	1	60	IW25B-60A	Regulator Valve Cap	1
29	IW25B-33	G-Anvil	1	61	X	Retainer Ring	1
30	IW25B-34	Retainer	1	62	X	Regulating Vap Lock	1
31	IW25B-35	Anvil Piece	1	63	X	Retainer Ring	1
32	IW25B-36	Cam	1	64	IW25B-64A	Cover	1

NOTE: Items marked 'X' supplied in Kit IW25BTP3-K only

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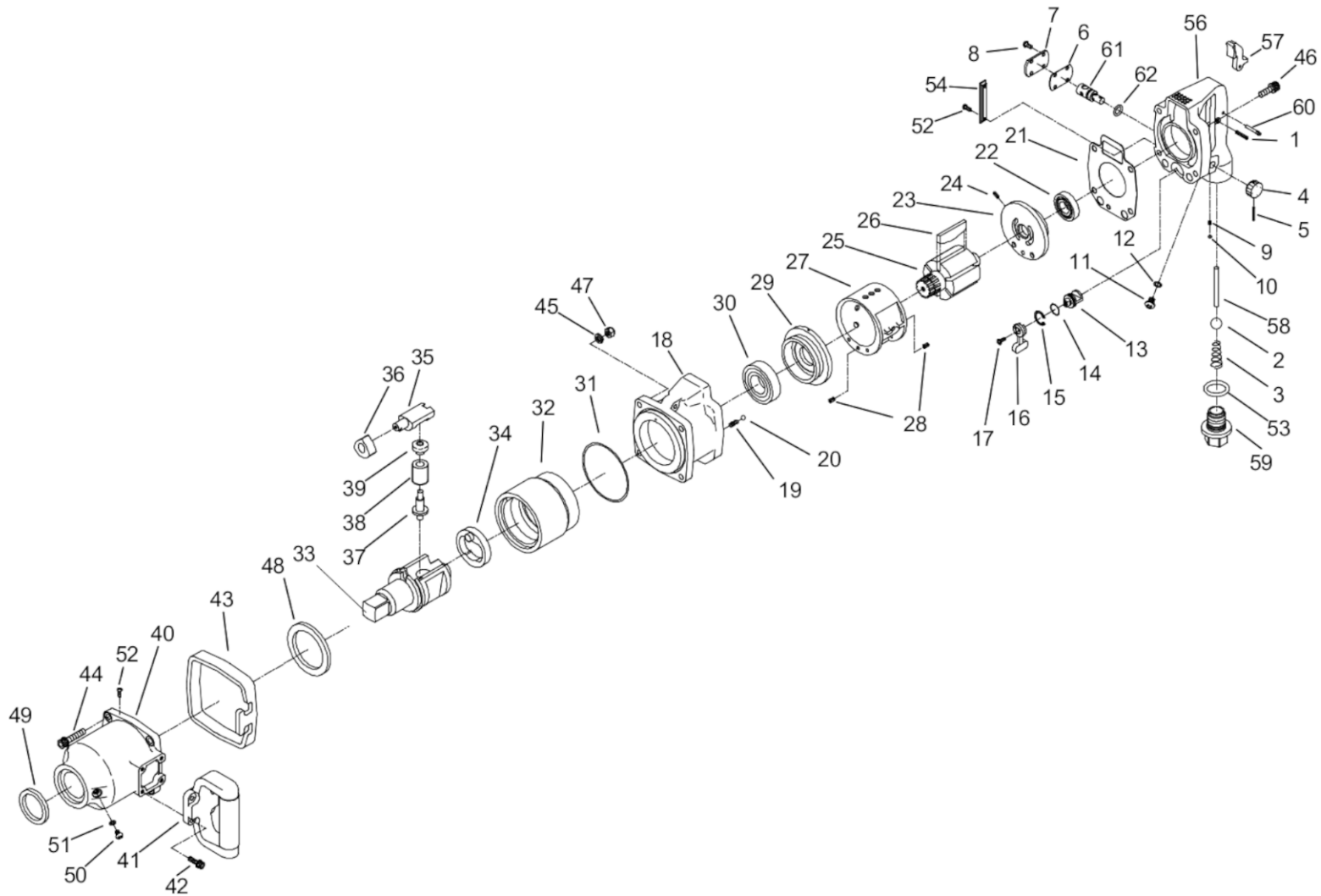
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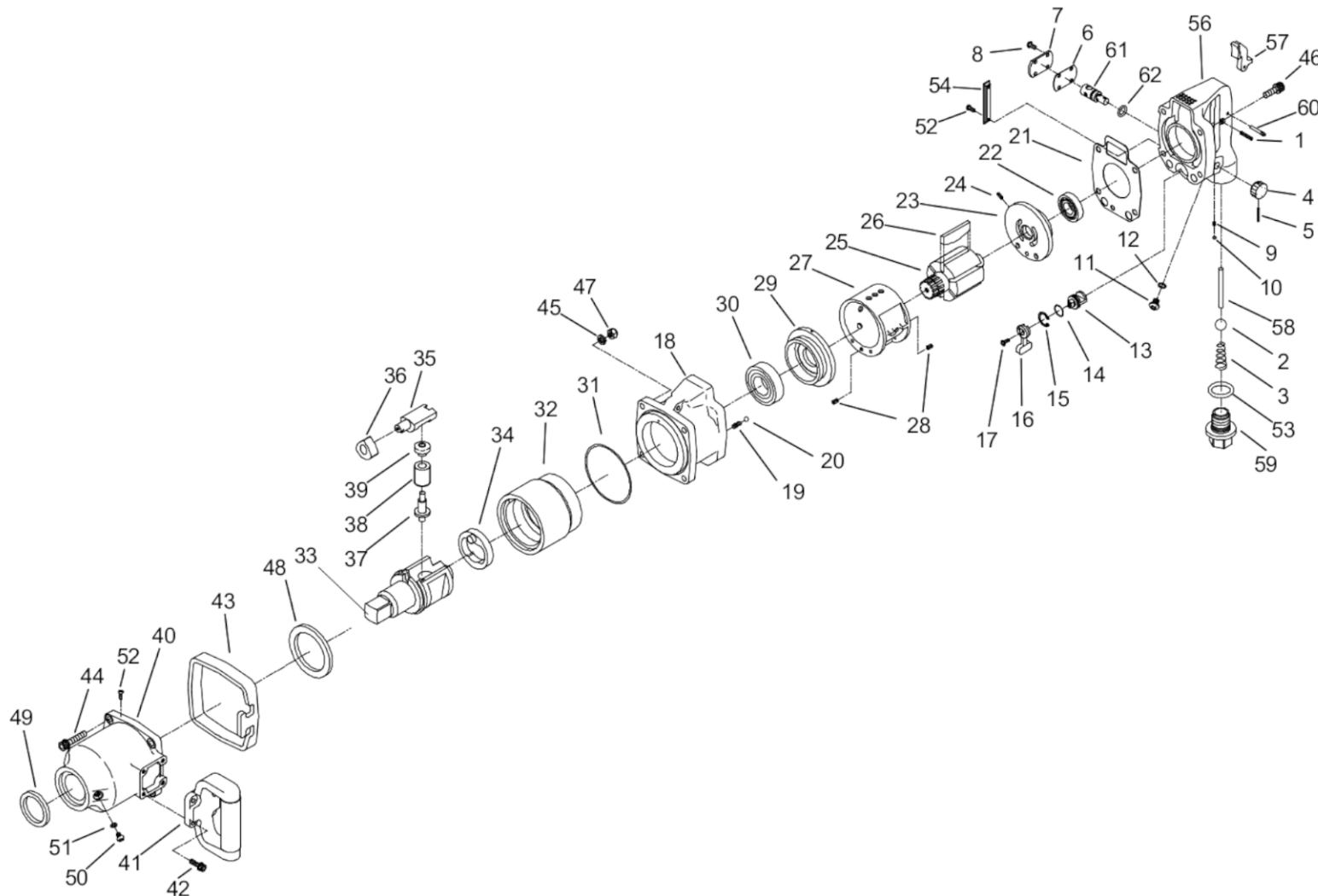
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ITEM NO:	PART NO:	DESCRIPTION	QTY:	ITEM NO:	PART NO:	DESCRIPTION	QTY:	ITEM NO:	PART NO:	DESCRIPTION	QTY:
1	X	SPRING PIN	1	22	X	BEARING	1	43	X	FRONT RUBBER PROTECTOR	1
2	X	THROTTLE VALVE	1	23	IW25B-23	REAR END PLATE	1	44	X	BOLT	4
3	X	THROTTLE SPRING	1	24	X	SPRING PIN	1	45	X	WASHER	4
4	IW25B-04	REGULATOR KNOB	1	25	IW25B-25	ROTOR	1	46	X	BOLT	4
5	X	PIN	1	26	X	ROTOR BLADE	6	47	X	LOCK NUT	4
6	X	GASKET	1	27	IW25B-27	CYLINDER	1	48	IW25B-48	BUSHING	1
7	IW25B-07	PLATE	1	28	X	PIN	2	49	X	OIL SEAL	1
8	X	SCREW	4	29	IW25B-29	FRONT END PLATE	1	50	X	SCREW	1
9	X	KNOCK SPRING	1	30	X	BEARING	1	51	X	O-RING	1
10	X	STEEL BALL	1	31	X	O-RING	1	52	X	TAPPING SCREW	4
11	X	SCREW	1	32	IW25B-32	HAMMER WHEEL	1	53	X	O-RING	1
12	X	O-RING	1	33	IW25B-33	G-ANVIL	1	54	X	REAR RUBBER PROTECTOR	1
13	IW25B-13	REVERSE VALVE	1	34	IW25B-34	RETAINER	1	55	X	SCREW	2
14	X	O-RING	1	35	IW25B-35	ANVIL PIECE	1	56	IW25B-56	HANDLE C.P	1
15	X	RETAINER	1	36	IW25B-36	CAM	1	57	IW25B-57	THROTTLE LEVER	1
16	IW25B-16	REVERSE LEVER	1	37	IW25B-37	PLUNGER A	1	58	X	THROTTLE VALVE PIN	1
17	X	SCREW	1	38	X	SPRING	1	59	IW25B-59	INLET BUSHING	1
18	IW25B-18	MOTOR CASE. C.P	1	39	IW25B-39	PLUNGER B	1	60	X	PIN	1
19	X	KNOCK SPRING	1	40	IW25B-40	IMPACT HOUSING C.P	1	61	IW25B-61	REGULATING VALVE	1
20	X	STEEL BALL	1	41	IW25B-41	DEAD HANDLE C.P	1	62	X	O-RING	1
21	X	MOTOR GASKET	1	42	X	BOLT	4				

NOTE: ITEMS MARKED 'X' SUPPLIED IN KIT IW25BTP1-K ONLY

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1	X	SPRING PIN	1	22	X	BEARING	1	43	X	FRONT RUBBER PROTECTOR	1
2	X	THROTTLE VALVE	1	23	IW25B-23	REAR END PLATE	1	44	X	BOLT	4
3	X	THROTTLE SPRING	1	24	X	SPRING PIN	1	45	X	WASHER	4
4	IW25B-04	REGULATOR KNOB	1	25	IW25B-25	ROTOR	1	46	X	BOLT	4
5	X	PIN	1	26	X	ROTOR BLADE	6	47	X	LOCK NUT	4
6	X	GASKET	1	27	IW25B-27	CYLINDER	1	48	IW25B-48	BUSHING	1
7	IW25B-07	PLATE	1	28	X	PIN	2	49	X	OIL SEAL	1
8	X	SCREW	4	29	IW25B-29	FRONT END PLATE	1	50	X	SCREW	1
9	X	KNOCK SPRING	1	30	X	BEARING	1	51	X	O-RING	1
10	X	STEEL BALL	1	31	X	O-RING	1	52	X	TAPPING SCREW	4
11	X	SCREW	1	32	IW25B-32	HAMMER WHEEL	1	53	X	O-RING	1
12	X	O-RING	1	33	IW25B-33	G-ANVIL	1	54	X	REAR RUBBER PROTECTOR	1
13	IW25B-13	REVERSE VALVE	1	34	IW25B-34	RETAINER	1	55	X	SCREW	2
14	X	O-RING	1	35	IW25B-35	ANVIL PIECE	1	56	IW25B-56	HANDLE C.P	1
15	X	RETAINER	1	36	IW25B-36	CAM	1	57	IW25B-57	THROTTLE LEVER	1
16	IW25B-16	REVERSE LEVER	1	37	IW25B-37	PLUNGER A	1	58	X	THROTTLE VALVE PIN	1
17	X	SCREW	1	38	X	SPRING	1	59	IW25B-59	INLET BUSHING	1
18	IW25B-18	MOTOR CASE. C.P	1	39	IW25B-39	PLUNGER B	1	60	X	PIN	1
19	X	KNOCK SPRING	1	40	IW25B-40	IMPACT HOUSING C.P	1	61	IW25B-61	REGULATING VALVE	1
20	X	STEEL BALL	1	41	IW25B-41	DEAD HANDLE C.P	1	62	X	O-RING	1
21	X	MOTOR GASKET	1	42	X	BOLT	4				

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