



ITEM NO.	PART NO.	DESCRIPTION	QTY
01	SC21-01	Crimping Head	1
02	SC21-02	Indenter Die	1
03	X	Nut	1
04	SC21-04	Die screw	1
05	SC21-05	Pin	1
06	X	Snap Ring	2
07	SC21-07	Pin	1
08	X	Screw	1
09	SC21-##	Male Die (See Table)	1
10	SC21-10	Release Spring	1
11	SC21-11	Ram	1
12	X	Steel Ball	2
13	X	Ram Spring	1
14	X	Screw	2
15	X	Back-Up Ring	1
16	X	O-Ring	1
17	SC21-17	Valve Screw	1
18	X	O-Ring	3
19	SC21-19	Cylinder	1
20	X	Handle Valve Screw	2
21	X	Snap Ring	4
24	X	Back-Up Ring	1
25	SC21-25	Piston	1
26	SC21-26	Movable Handle	1
27	X	Steel Ball	1
28	X	Spring	1
29	X	Back-up Ring	1
30	X	O-Ring	1
31	X	Adjust Screw	1
32	SC21-32	Valve Stem	1
33	X	Screw	1
34	X	Steel Ball	5
35	X	O-Ring	1
36	SC21-36	Release Screw	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
37	X	Screw	1
38	X	Steel Ball	1
39	X	Screw	1
40	X	Copper Pad	6
42	SC21-42	Valve Base	1
43	X	Needle	1
44	X	Spring	1
45	X	Screw	1
46	X	Spring	2
47	SC21-47	Screw	2
48	X	Filter	2
49	X	C-Snap Ring	2
50	X	Spring	1
51	X	Copper Pad	2
52	X	Screw	1
53	X	O-Ring	1
54	SC21-54	Reservoir	1
55	X	Reservoir Plug	1
56	SC21-56	Fixed Handle	1
57	SC21-57	Boot	1
58	SC21-58	Gourd Loop	1
59	SC21-59	Cylinder Cap	1
60	SC21-60	Rubber Cover	2
61	X	Spring	1
62	X	Copper Pad	2
63	X	Screw	1
64	X	Back-Up Ring	1
65	X	O-Ring	1
66	X	Screw	1
67	X	Pin	2
68	X	Spring	1
69	X	Washer	1

DIES INCLUDED WITH TOOL	
SIZE RANGE (MM)	PART NO.
16-25	SC21-1625
30-70	SC21-3070
70-185	SC21-70185
240	SC21-240

NOTE: ITEMS MARKED "X" SUPPLIED IN KIT SC21TP1-K ONLY

IMPORTANT
WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS