



ITEM NO.	PART NO.	DESCRIPTION	QTY
01	SC32-FD##	Die (See Table)	1
02	SC32-MD##	Die (See Table)	1
03	SC32-03	Cylinder Head	1
04	SC32-04	Free Pin	1
05	X	Steel Ball	6
06	X	Free Pin Spring	1
07	X	Screw	1
08	X	Screw	1
09	X	Pin	2
10	SC32-10	Release Spring	1
11	SC32-11	Ram	1
12	X	Steel Ball	1
13	X	Spring	1
14	X	Screw	1
15	X	Back Up Ring	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
16	X	O-Ring	1
17	SC21-17	Valve Screw	1
18	X	O-Ring	1
19	SC32-19	Cylinder	1
20	X	Handle Valve Screw	2
21	X	Snap Ring	4
22	X	O-Ring	3
23	X	Back Up Ring	2
25	SC32-25	Piston	1
26	SC32-26	Movable Handle	1
27	X	Steel Ball	1
28	X	Spring	1
31	X	Adjusting Screw	1
32	X	Valve Stem	1
33	X	Screw	1
35	X	O-Ring	1
36	SC21-36	Release Pin	1
37	X	Screw	1
38	X	Steel Ball	1
39	X	Screw	1
40	X	Copper Pad	6
41	SC21-41	Safety Valve	1
42	SC21-43	Needle	1
43	X	Spring	1
44	X	Screw	1
46	X	Spring	2
48	SC21-47	Screw	2
49	X	Filter	2
50	X	Snap Ring	2
52	X	Spring	1
53	X	Copper Pad	1
54	X	Screw	1
55	X	O-Ring	1
56	SC21-54	Reservoir	1
57	SC21-55	Reservoir Plug	1
58	SC32-58	Fixed Handle	1
59	X	Pin	1
60	X	Lock Ring	1
61	SC21-60	Rubber Cover	2
63	X	Spring	1
64	X	Copper Pad	2
65	SC21-63	Screw	1
66	X	O-Ring	1
67	X	Back Up Ring	1
68	X	Screw	1
69	SC21-42	Valve Base	1
70	SC21-57	Boot	1
71	SC21-58	Ground Loop	1

DIE TABLE		
PART NO.	TYPE	SIZE
SC32-FD16-25	FEMALE	16 & 25
SC32-FD35-70	FEMALE	37 & 70
SC32-FD95-120	FEMALE	95 & 120
SC32-FD150	FEMALE	150
SC32-FD185	FEMALE	185
SC32-FD240	FEMALE	240
SC32-FD300	FEMALE	300
SC32-FD400	FEMALE	400
SC32-MD16	MALE	16
SC32-MD25-35	MALE	25 & 35
SC32-MD50-120	MALE	50 to 120
SC32-MD150-400	MALE	150 to 400

NOTE: ITEMS MARKED "x" SUPPLIED IN KIT SC32TP1-K ONLY

IMPORTANT
 WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE
 PRODUCT SERIAL NUMBER - FROM THE LABEL
 TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS