



ITEM NO.	PART NO.	DESCRIPTION	QTY
01	SC60-01	Upper Adaptor	1
02	X	Die Screw	1
03	SC60-03	Cylinder Head	1
04	SC32-04	Free Pin	1
05	X	Steel Ball	6
06	X	Pin Spring	1
07	X	Pin Screw	1
08	X	Screw	1
09	X	Pin	2
10	SC32-10	Spring	1
11	SC60-11	Ram	1
12	X	Steel Ball	1
13	X	Spring	1
14	X	Screw	1
15	X	Back-Up Ring	1
16	X	O-Ring	1

DIES INCLUDED WITH TOOL	
SIZE (MM)	PART NO.
35	CD35
50	CD50
70	CD70
95	CD95
120	CD120
150	CD150
185	CD185
240	CD240
300	CD300
400	CD400
500	CD500
630	CD630

ITEM NO.	PART NO.	DESCRIPTION	QTY
17	SC21-17	Plunger Rod	1
18	X	O-Ring	1
19	SC32-19	Cylinder	1
20	X	Pin	2
21	X	Snap Ring	4
22	X	O-Ring	3
23	X	Back-Up Ring	2
25	SC32-25	Piston	1
26	SC32-26	Lever	1
27	X	Steel Ball	1
28	X	Spring	1
31	X	Adjust Screw	1
32	SC21-32	Valve Stem	1
33	X	Screw	1
35	X	O-Ring	1
36	SC21-36	Release Valve Screw	1
37	X	Screw	1
38	X	Steel Ball	1
39	X	Screw	1
40	X	Washer	6
41	SC21-41	High Pressure Valve sleeve	1
42	SC21-43	Needle	1
43	X	Spring	1
44	X	Screw	1
46	X	Spring	2
48	SC21-47	Suction Valve	2
49	X	Filter	2
50	X	Snap Ring	2
52	X	Spring	1
53	X	Copper Pad	2
54	X	Adjust Screw	1
55	X	O-Ring	1
56	SC21-54	Reservoir	1
57	SC21-55	Reservoir Plug	1
58	SC32-58	Handle	1
60	SC21-42	Safety Valve Base	1
61	X	Adjust Screw	1
62	X	Copper Pad	2
63	X	Spring	1
65	X	Back-Up Ring	1
66	X	O-Ring	1
67	X	Rubber cover	2
68	X	Pin	1
69	X	Screw	1
70	X	Button	2
71	X	Button	2
72	X	Pin	2
73	X	Spring	2
74	SC60-74	Low Adaptor	1
75	CD-##	Die Set (See Table)	1
76	X	Screw	1
77	X	Nut	1
78	X	Lock Ring	1

NOTE: ITEMS MARKED "X" SUPPLIED IN KIT SC60TP1-K ONLY

**IMPORTANT**

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS