



REVISION NO	
1	4313
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	
16	
17	
18	
19	
20	

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

Item No	Part No:	Qty:	Description
1	31673.000	1	Torque Safety System Unit
2	31551.010	1	Cover Plate
3	31555.010	1	Control Spindle
4	31506.010	1	Switch Lever
5	31554.010	1	Switching Unit
5.2	9DU04010	1	Slide Bearing
6	31558.010	2	Return Stop Wedge
7	31671.010	1	Cover
8.1	37652.A10	1	Gearbox Housing Unit
8.1.2	9DU05060	1	Slide Bearing
8.2	17680.000	1	Lower Gear Cage Unit
8.2.1	17680.010	1	Lower Gear Cage
8.2.1.2	9DU01608	1	Slide Bearing
8.2.2	17676.010	4	Lower Axis
8.2.3	17678.010	4	Lower Planetary Wheel Z21 Unit
8.2.3.2	9DU01615	1	Slide Bearing
8.2.3.3	9DU01620	1	Slide Bearing
8.3	17674.000	1	Upper Gear Cage Unit
8.3.1	17674.010	1	Upper Gear Cage
8.3.1.2	9DU00806	1	Slide Bearing
8.3.2	12852.01	3	Upper Axis
8.3.3	17672.010	3	Upper Planetary Wheel Z23 Unit

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

8.3.3.2	9DU01420	1	Slide Bearing
8.4	9K000005	1	Steel Ball
8.5	90988022	1	Shim Ring
9	90914013	2	Set Screw
10	90914005	6	Set Screw
11	97991004	2	Counter Sunk Screw
12	9K000005	1	Steel Ball
13	90912010	6	Cylinder Head Screw
14	96325063	6	Cylinder Pin
15	90912006	1	Cylinder Head Screw
16	90988020	1	Shim Ring
17	9D000011	2	Compression Spring

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.