



REVISION NO	
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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL. TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

Item No	Part No:	Qty:	Description
1	31503.000	1	Torque Safety System Unit
2	31501.010	1	Cover Plate
3.1	37402.A11	1	Gearbox Housing Unit
3.1.2	9DU03540	1	Slide Bearing
3.2	12157.000	1	Lower Gear Cage Unit
3.2.1	12157.010	1	Lower Gear Cage
3.2.1.2	9DU01208	1	Slide Bearing
3.2.2	12155.010	4	Lower Axis
3.2.3	12156.010	4	Lower Planetary Wheel Z11 Unit
3.2.3.2	9DU01015	2	Slide Bearing
3.3	12354.000	1	Upper Gear Cage Unit
3.3.1	12354.010	1	Upper Gear Cage
3.3.1.2	9DU0806	1	Slide Bearing
3.3.2	12253.010	3	Upper Planetary Wheel Z11 Unit
3.3.2.2	9DU01015	1	Slide Bearing
3.3.3	12252.010	3	Upper Axis
3.4	9K000005	1	Steel Ball
3.5	90988020	1	Shim Ring
4	31505.010	1	Control Spindle
5	31506.010	1	Switch Lever
6	31504.010	1	Switching Unit
6.2	9DU02705	1	Slide Bearing
7	10108.010	2	Return Stop Wedge
8	9D000011	2	Compression Spring
9	90914013	2	Set Screw

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10	97991004	2	Counter Sunk Screw
11	90912006	1	Cylinder Head Screw
12	9K000005	1	Steel Ball
13	90914008	6	Set Screw
14	96325063	6	Cylinder Pin

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