



REVISION

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**IMPORTANT**  
WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE  
PRODUCT SERIAL NUMBER - FROM THE LABEL  
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

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RATCHET HEAD	HEX SIZE A/F	ITEM NUMBER												
		1 X	2 X	3	4	5	6	7	8	9	10	11	12	13
		SIDE PLATE (LEFT)	SIDE PLATE (RIGHT)	DRIVE PLATE	RATCHET WHEEL	DRIVE SEGMENT	UPPER SPACER	LOWER SPACER	BEARING	PIN	SPACER	SHROUD	LINK PIN	GUIDE
TWH54NRH-107	1.7/16"	RHC054AG006	RHC054AC001	RHC054AD001	RHC054AR037	RHC054AS001	RHC054ZP001	RHC054AP001	RHC054AF001	RHC054ZM001	RHC054ZE001	SFC028HA005	RHC054JS001	RHC054ZN001
TWH54NRH-110	1.5/8" or 41 mm	RHC054AG007			RHC054AR041									
TWH54NRH-113	1.13/16" or 46 mm	RHC054BG001	RHC054BC001	RHC054BD001	RHC054BR046	RHC054BS001		RHC054BP001	RHC054BF001					
TWH54NRH-200	2" or 50 mm	RHC054CG001	RHC054CC001	RHC054CD001	RHC054CR050	RHC054CS001		RHC054CP001	RHC054CF001					
TWH54NRH-203	2.3/16" or 55 mm	RHC054DG001	RHC054DC001	RHC054DD001	RHC054DR055	RHC054DS001	RHC054DP001	RHC054DF001						
TWH54NRH-206	2.3/8" or 60 mm	RHC054EG001	RHC054EC001	RHC054ED001	RHC054ER060	RHC054ES001	RHC054EP001	RHC054EF001						
TWH54NRH-209	2.9/16" or 65 mm	RHC054FG001	RHC054FC001	RHC054FD001	RHC054FR065	RHC054FS002	RHC054FP001	RHC054FF001						
TWH54NRH-212	2.3/4" or 70 mm	RHC054GG001	RHC054GC001	RHC054GD002	RHC054GR070	RHC054GS002	RHC054GP001	RHC054GF001						
TWH54NRH-215	2.15/16" or 75 mm	RHC054JG003	RHC054JC001	RHC054JD002	RHC054JR075	RHC054JS002	RHC054ZP004	RHC054JP001	RHC054JF001					
TWH54NRH-302	3.1/8" or 80 mm	RHC054JG001			RHC054JR080									
TWH54NRH-36	36 mm	RHC054AG005	RHC054AC001	RHC054AD001	RHC054AR036	RHC054AS001	RHC054ZP001	RHC054AP001	RHC054AF001					
TWH54NRH-38	38 mm	RHC054AG009			RHC054AR038									

ITEMS MARKED X ARE NOT AVAILABLE TO ORDER AS A SPARE PART

ITEMS 14 - 20 ARE ONLY AVAILABLE IN SERVICE KIT TWH54NRHTP1-K

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
14	SPC007AA002	TORSION SPRING	1
15	SPC006CB002	COMPRESSION SPRING	1
16	BLC005HY010	SOCKET CAP HD SCREW M5 X10 STAINLESS	4
17	BLC008KX016	M8x30 SKT CSK SCREW - STAINLESS	4
18	BLC004-R008	M4 X 8 BUTTON HEAD SCREW STAINLESS	2
19	PCC003SC002	Ø3 x 12 mm SPRING PIN	1
20	FAS005LD008	M5 X 8 DOG POINT SCREW STAINLESS	1

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